

# WAKOL D 3310 Carpet Adhesive, low-odour

## Technical Information

### Area of application

Dispersion adhesive according to DIN EN ISO 22636 for laying

- Woven flooring
- Needle fleece flooring
- Tufting flooring with fleece, TR, jute and latex foam back

on properly prepared absorbent subfloors indoors.

### Special properties



- solvent-free as defined by TRGS 610
- free of odour according to RAL UZ 113
- tested according to DIN ISO 16000-28

- 1) Based on the criteria of GEV (Association for Emission-controlled Laying Materials), classified as EMICODE EC1 PLUS: very low in emissions
- 2) With the "Blue Angel" label for low emission laying materials according to RAL RAL – UZ 113
- 3) Emissions class according to French law
- 4) Solvent-free dispersion laying materials
- 5) Emissions-certified construction product i.a.w. DIBt principles: Wakol GmbH, 66954 Pirmasens
- 6) Polish B mark for construction product i.a.w. EN 14259
- 7) Suitable for underfloor heating
- 8) Suitable for exposure to castor wheels

### Technical data

Raw material base:	Polymer dispersions
Material composition:	Polymer dispersions Water Wetting, thickening, defoaming and preserving agents Mineral fillers
Airing time:	after approx. 5 - 10 minutes depending on the trowel serration, subfloor and flooring
Open time:	approx. 20 - 25 minutes

Cleaning agent: Water, before adhesive starts to dry  
Storage temperature: not below +5 °C, sensitive to frost  
Storage time: 12 months at room temperature

#### Application and consumption<sup>9)</sup>

TKB B1	400 - 450 g/m <sup>2</sup>	Tufting flooring with fleece, TR, jute and latex foam back
TKB B2	475 - 525 g/m <sup>2</sup>	Tufting flooring with rough backing structure Woven flooring Needle fleece flooring

9) Consumption is dependent on surface structure and absorbability of subfloor.

## Subfloors

The subfloor as well as the room climate conditions must meet the requirements of the applicable standards and data sheets. Subfloors must be permanently dry, solid, level, free from cracks, dirt and adhesion-inhibiting substances.

Apply corresponding Wakol levelling compounds to non-absorbent and uneven subfloors. The technical information on the primers and levelling compounds must be heeded.

## Usage

Stir adhesive well before using. Using a notched trowel, apply uniformly on the subfloor, without letting the adhesive pool. Precisely lay the flooring after an appropriate airing time and press it down firmly. After a short time, press it down again.

Weigh down stubborn flooring edges if necessary until the adhesive has set.

WAKOL D 3310 Carpet Adhesive, low-odour is odour-neutral after coat is fully dry.

## Work an environmental safety

Keep out of the reach of children. Ensure sufficient ventilation during use and drying!  
Avoid eating, drinking and smoking while applying the product and wear protective gloves.  
Immediately and thoroughly rinse eyes and skin with water in case of contact. Clean tools with soap and water immediately after use. Do not allow product to enter the sewage system, bodies of water or the ground.

The product contains isothiazolinone. Information for allergic persons is available at +49 (0)6331/8001-311.

## Disposal

Only empty containers are suitable for recycling. Dried material residue may be disposed of as household waste.

## Important

Processing not below floor temperature of +15 °C and room temperature of +18 °C, as well as room humidity preferably between 40 % and 65 %, maximum 75 %. All information is based on approx. 20 °C and 50 % relative air humidity. In cold weather, warm up the adhesive in a heated environment before use.

Use WAKOL D 3320 PVC Adhesive for laying textile flooring with PUR foam backing.

We guarantee the uniform high quality of our products. All data is based on tests and many years of practical experience and refers to standardised conditions. The variety of materials used and the different construction site conditions, which lie beyond our control, preclude any claims based on this data. We therefore recommend making sufficient trials. Accompanying flooring manufacturer's instructions and the current national standards must be observed. We gladly provide technical advice.

The product data sheets can be found in their latest version at [www.wakol.com](http://www.wakol.com).

This Technical Information of 16.01.2024 supersedes all previous versions.